

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,178,679 B2  
APPLICATION NO. : 10/767389  
DATED : February 20, 2007  
INVENTOR(S) : Mark E. Canty et al.

Page 1 of 1

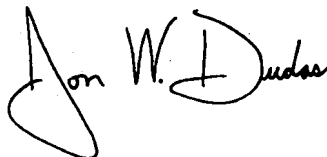
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 8, Line 33 should read: --and away from the base die. In particular, due to the geometry--

Column 8, Line 54 should read: --formed between the lower center and lower left dies--

Signed and Sealed this

Sixteenth Day of October, 2007

A handwritten signature in black ink, reading "Jon W. Dudas". The signature is stylized, with a large, looped initial "J" and a distinct "D" at the end.

JON W. DUDAS  
*Director of the United States Patent and Trademark Office*